

Arnite[®] TV6 241 SN

PBT-GF20 FR(17)

20% Glass Reinforced, Flame Retardant

| <i>PROPERTIES</i> | <i>TYPICAL DATA</i> | <i>UNIT</i> | <i>TEST METHOD</i> |
|--|---------------------|-------------------|--------------------|
| RHEOLOGICAL PROPERTIES | | | |
| | VALUE | | |
| Molding shrinkage (normal) | 1.2 | % | ISO 294-4 |
| Molding shrinkage (parallel) | 0.6 | % | ISO 294-4 |
| MECHANICAL PROPERTIES | | | |
| | VALUE | | |
| Tensile modulus | 8500 | MPa | ISO 527-1/-2 |
| Stress at break | 120 | MPa | ISO 527-1/-2 |
| Strain at break | 2.5 | % | ISO 527-1/-2 |
| Charpy impact strength (+23°C) | 50 | kJ/m ² | ISO 179/1eU |
| Charpy impact strength (-30°C) | 50 | kJ/m ² | ISO 179/1eU |
| Charpy notched impact strength (+23°C) | 9 | kJ/m ² | ISO 179/1eA |
| Charpy notched impact strength (-30°C) | 7 | kJ/m ² | ISO 179/1eA |
| THERMAL PROPERTIES | | | |
| | VALUE | | |
| Melting temperature (10°C/min) | 225 | °C | ISO 11357-1/-3 |
| Temp. of deflection under load (1.80 MPa) | 210 | °C | ISO 75-1/-2 |
| Temp. of deflection under load (0.45 MPa) | 220 | °C | ISO 75-1/-2 |
| Coeff. of linear therm. expansion (parallel) | 0.4 | E-4/°C | ISO 11359-1/-2 |
| Coeff. of linear therm. expansion (normal) | 0.8 | E-4/°C | ISO 11359-1/-2 |
| Burning Behav. at 0.75 mm nom. thickn. | V-2 | class | IEC 60695-11-10 |
| Thickness tested | 0.75 | mm | IEC 60695-11-10 |
| Burning Behav. at 1.5 mm nom. thickn. | V-0 | class | IEC 60695-11-10 |
| Thickness tested | 1.5 | mm | IEC 60695-11-10 |
| Burning Behav. at 3.0 mm nom. thickn. | V-0 | class | IEC 60695-11-10 |

Property Data

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| <i>PROPERTIES</i> | <i>TYPICAL DATA</i> | <i>UNIT</i> | <i>TEST METHOD</i> |
|-------------------------------------|---------------------|-------------------|--------------------|
| Thickness tested | 3 | mm | IEC 60695-11-10 |
| <i>ELECTRICAL PROPERTIES</i> | | | |
| | <i>VALUE</i> | | |
| Relative permittivity (100Hz) | 3.2 | – | IEC 62631-2-1 |
| Relative permittivity (1 MHz) | 3.2 | – | IEC 62631-2-1 |
| Dissipation factor (100 Hz) | 10 | E-4 | IEC 62631-2-1 |
| Dissipation factor (1 MHz) | 140 | E-4 | IEC 62631-2-1 |
| Volume resistivity | >1E13 | Ohm*m | IEC 62631-3-1 |
| Comparative tracking index | 250 | V | IEC 60112 |
| Comparative tracking index (PLC) | 2 | class | UL 746A |
| <i>OTHER PROPERTIES</i> | | | |
| | <i>VALUE</i> | | |
| Water absorption | 0.4 | % | Sim. to ISO 62 |
| Humidity absorption | 0.2 | % | Sim. to ISO 62 |
| Density | 1620 | kg/m ³ | ISO 1183 |